

FINISH SPECIFICATION	SHIPPING AND PACKAGING	WELD JOINT DETAILS
ALL TANKS REQUIRE: INTERIOR AND EXTERIOR TO BE FREE OF WELD	GENERAL NOTES	
SPATTER, DRY INTERIOR AFTER HYDROTEST, VACUUM INTERIOR FREE OF LOOSE PARTICLES	PLUG ALL UNPLUGGED OPENINGS WITH PLASTIC PLUGS AFTER PAINTING BUILD SKID SO THAT TANK DOES NOT EXTEND BEYOND EDGES OF SKID USE FOAM UNDER BANDS	
PRE-ASSEMBLY SURFACE PREP:	REFER TO SHOP ORDER - SHIPPING WORK GUIDELINES, FOR ADDITIONAL INSTRUCTIONS (IF APPLICABLE)	
	PACKAGING MATERIALS	
POST-ASSEMBLY SURFACE PREP:	REFER TO PALLET DRAWING	
	PALLET SIZE X COLOR CODE:	
	STACK PER PALLET DRAWING USING CARDBOARD, BANDS, FOAM, AND SHRINK WRAP AS APPLICABLE	
EXTERIOR FINISH:	ADDITIONAL SHIPPING INSTRUCTIONS	
POWDER PAINT EXT GRAY PRIMER (PL216QF)		
INTERIOR FINISH:		
	DOCUMENTATION	
** DO NOT PAINT SEALING SURFACES OF FLANGES ** ** DO NOT PAINT STAINLESS STEEL NAMEPLATES **		
ADDITIONAL NOTES:		
		DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION
OUTSIDE SERVICE VERIFICATION		SPVG STOCK ENG. APP'L / DATE MH - 1/8/2016
WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM VENDOR, OUTSIDE VENDOR SHALL SIGN OFF INDICATING ACCEPTANCE OF		QCM. APP'L / DATE BW-1/8/2016 A.I. VERIFICATION / DATE
ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH SPECIFICATIONS SHALL BE SIGNED BY VENDOR & RETURNED TO STEEL FAB AFTER		BQ-1/11/2016 STEEL FAB
JOB IS COMPLETE.		BURLINGTON, ONT. DRAWN BY: IDV/AO P/N PAGE REV
SIGNED DATE		DATE: 12/9/2015 A10043-300 PAGE 2 OF 2 6