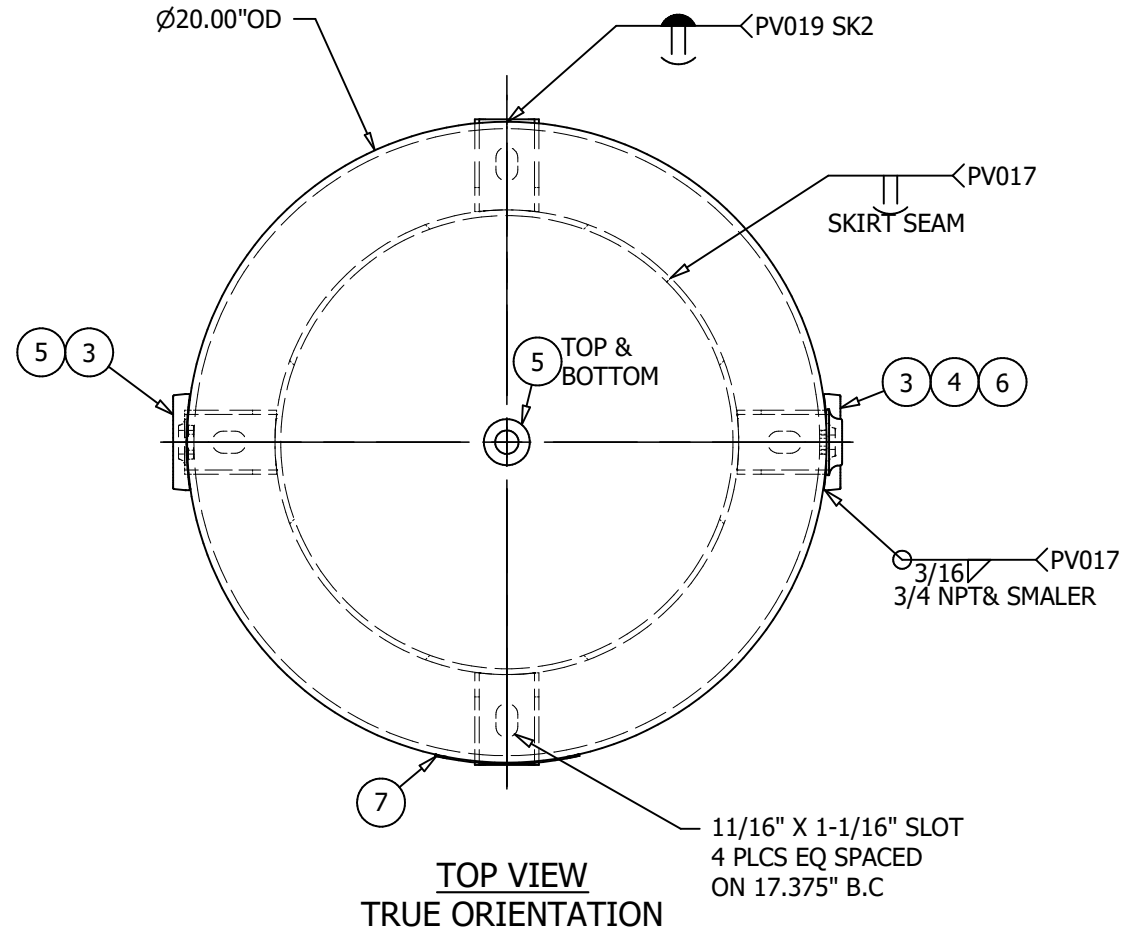
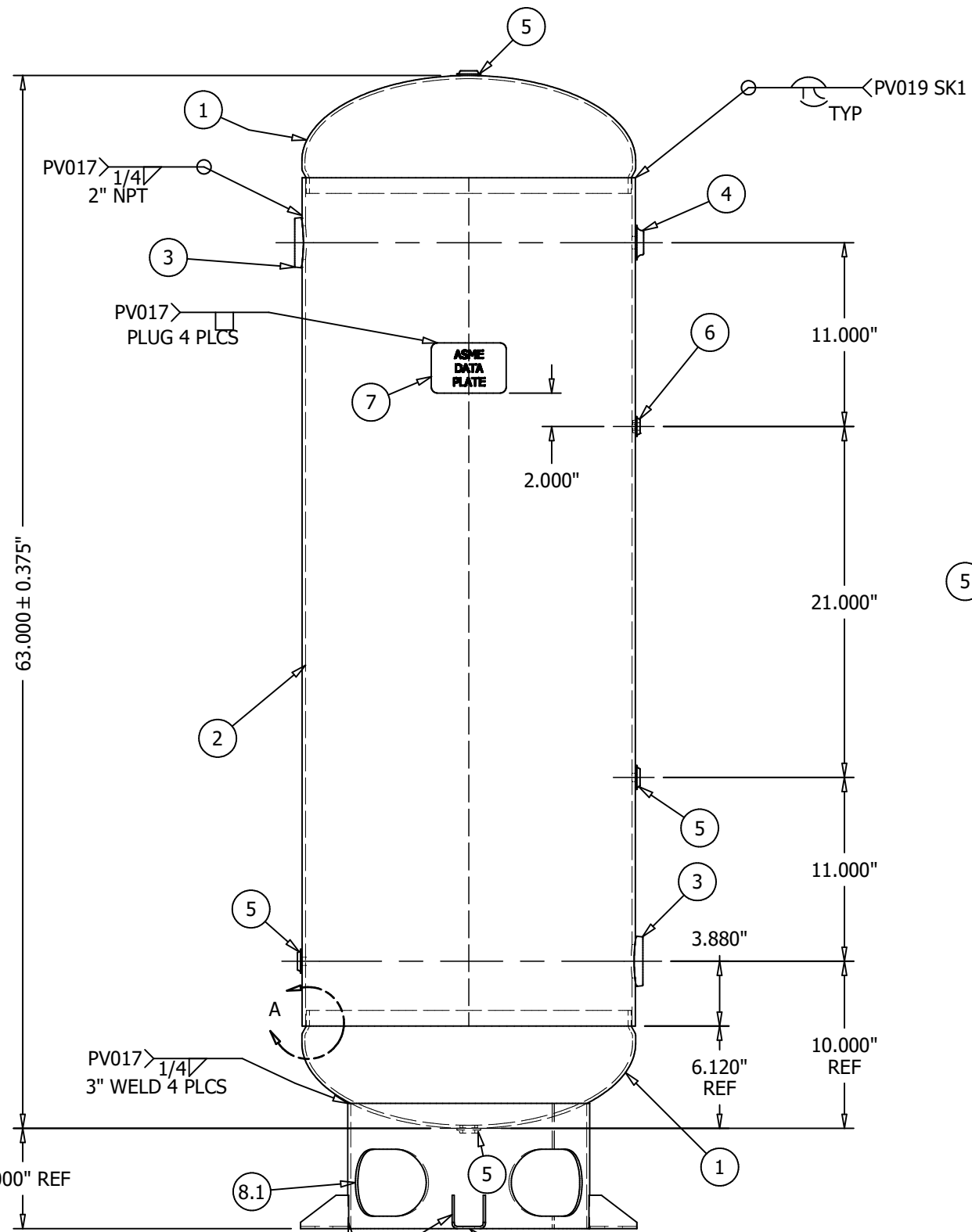


ITEM	P/N	DESCRIPTION	QTY
1	H20187J-414G	HEAD , 0.177 M/ 0.187 N x 20" 2:1 JOGGLE W/ 1.96" SF SA414-G	2
2	A10325-300-SL	SHELL BURNT 0.200 SA414-G 50.76 X 20.00 OD	1
3	F102001	WELD FLG 2.000 NPT CS SA181-70 RAD 958 O/R	2
4	F100750	WELD FLG 0.750 NPT CS SA181-70 FLAT 254	1
5	F100500	WELD FLG 0.500 NPT CS SA181-70 FLAT 253	4
6	F100250	WELD FLG 0.250 NPT CS SA181-70 FLAT 251	1
7	A10325-300-NP	NAME PLATE FOR A10325-300	1
8	S102217	SKIRT ASY. 14.50" O.D. A1011CS-B W/6" CLR 17.375" B.C. FOR 20" TANK	1
8.1	S100327	SKIRT, 7GA X 7.50" X 45" A1011CS-B 14.50" O.D. FOR 20" TANK	1
8.2	S101519-P	CLIP, 10GA A1011CS-B 2.000 x 2.000 x 2.875 PURCHASED	4



**SHELL CUT SIZE IS REFERENCE ONLY
 **CPLG & FITTING 0.50 EXT PROJ TYP
 **HEAD THICKNESS SHOWN IS SPECIFIED MINIMUM
 **RADIUS INSIDE PROJECTED EDGES OF NOZZLES 1/8" MIN
 **SEE PAGE 2 FOR FINISH
 **FLANGE BOLT HOLES STRADDLE TANK C/L EXCEPT AS NOTED
 **ALL DIMS IN INCHES UNLESS NOTED OTHERWISE
 **IMPACT TEST EXEMPT PER UG 20(f)

20 X 63 300# VERT. AIR RECEIVER
NOTES

FRONT VIEW TRUE ELEVATION

TOP VIEW TRUE ORIENTATION

TRAVELER REQUIRED No FIXTURE REQUIRED YES IF YES THEN FIXTURE # STOCK

RELEASED TO PRODUCTION		TOLERANCES ARE PER EN1370 STEEL FAB STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED		DESIGN & CALCULATIONS COMPLY WITH ASME CODE SECTION VIII, DIV1. LATEST EDITION	
SALES ORDER#		QTY:		SPVG STOCK	
RELEASE DATE:		NAT'L BD: YES		ENG. APP'L / DATE JE - 2/16/2012	
NB/SERIAL#		STAMP " U "		QCM. APP'L / DATE JP-2/20/2012	
HEAD THK: .177" MIN C.A.: --- MAT'L SA414-G EFF 85 %		VOLUME: 80 GAL		A.I. VERIFICATION / DATE BQ-2/20/2012	
SHELL THK: .200 NOM C.A.: --- MAT'L SA414-G EFF 70 %		MAWP 300 PSI AT 400 °F		STEEL FAB	
MDMT -20 °F AT 300 PSI		TEST: HYDRO AT 390 PSI		BURLINGTON, ONT	
NAT'L BD: YES		TEST: PNEU AT 390 PSI		LEBANON, VA	
SHIPPING WEIGHT: 260 LBS		DATE: 2/7/2012		DRAWN BY: ABH P/N A10325-300	
CRN: Z8056.2C		PAGE 1 OF 2		REV. 7	

REV	DATE	DESCRIPTION	ENG	AI/DATE
7	2/22/2023	ADDED CRN	RM	N/A

FINISH SPECIFICATION

ALL TANKS REQUIRE:
INTERIOR AND EXTERIOR TO BE FREE OF WELD
SPATTER, DRY INTERIOR AFTER HYDROTEST, VACUUM
INTERIOR FREE OF LOOSE PARTICLES

PRE-ASSEMBLY SURFACE PREP:

POST-ASSEMBLY SURFACE PREP:

EXTERIOR FINISH:

POWDER PAINT EXT STD GRAY PRIMER (PL216QF)

INTERIOR FINISH:

** DO NOT PAINT SEALING SURFACES OF FLANGES **
** DO NOT PAINT STAINLESS STEEL NAMEPLATES **

ADDITIONAL NOTES:

OUTSIDE SERVICE VERIFICATION

WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM VENDOR,
OUTSIDE VENDOR SHALL SIGN OFF INDICATING ACCEPTANCE OF
ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH SPECIFICATIONS
SHALL BE SIGNED BY VENDOR & RETURNED TO STEEL FAB AFTER
JOB IS COMPLETE.

SIGNED _____

DATE _____

SHIPPING AND PACKAGING

GENERAL NOTES

PLUG ALL UNPLUGGED OPENINGS WITH PLASTIC PLUGS AFTER PAINTING
BUILD SKID SO THAT TANK DOES NOT EXTEND BEYOND EDGES OF SKID
USE FOAM UNDER BANDS

REFER TO SHOP ORDER - SHIPPING WORK GUIDELINES, FOR ADDITIONAL
INSTRUCTIONS (IF APPLICABLE)

PACKAGING MATERIALS

REFER TO PALLET DRAWING _____

PALLET SIZE ___ X ___ COLOR CODE: _____

STACK PER PALLET DRAWING USING CARDBOARD, BANDS, FOAM, AND
SHRINK WRAP AS APPLICABLE

ADDITIONAL SHIPPING INSTRUCTIONS

DOCUMENTATION

WELD JOINT DETAILS

DESIGN & CALCULATIONS COMPLY WITH
ASME CODE SECTION VIII, DIV1.
LATEST EDITION

SPVG STOCK	ENG. APP'L / DATE JE - 2/16/2012
	QCM. APP'L / DATE JP-2/20/2012
	A.I. VERIFICATION / DATE BQ-2/20/2012

STEEL FAB

BURLINGTON, ONT.	LEBANON, VA
DRAWN BY: ABH	P/N A10325-300
DATE: 2/7/2012	PAGE 7
	PAGE 2 OF 2